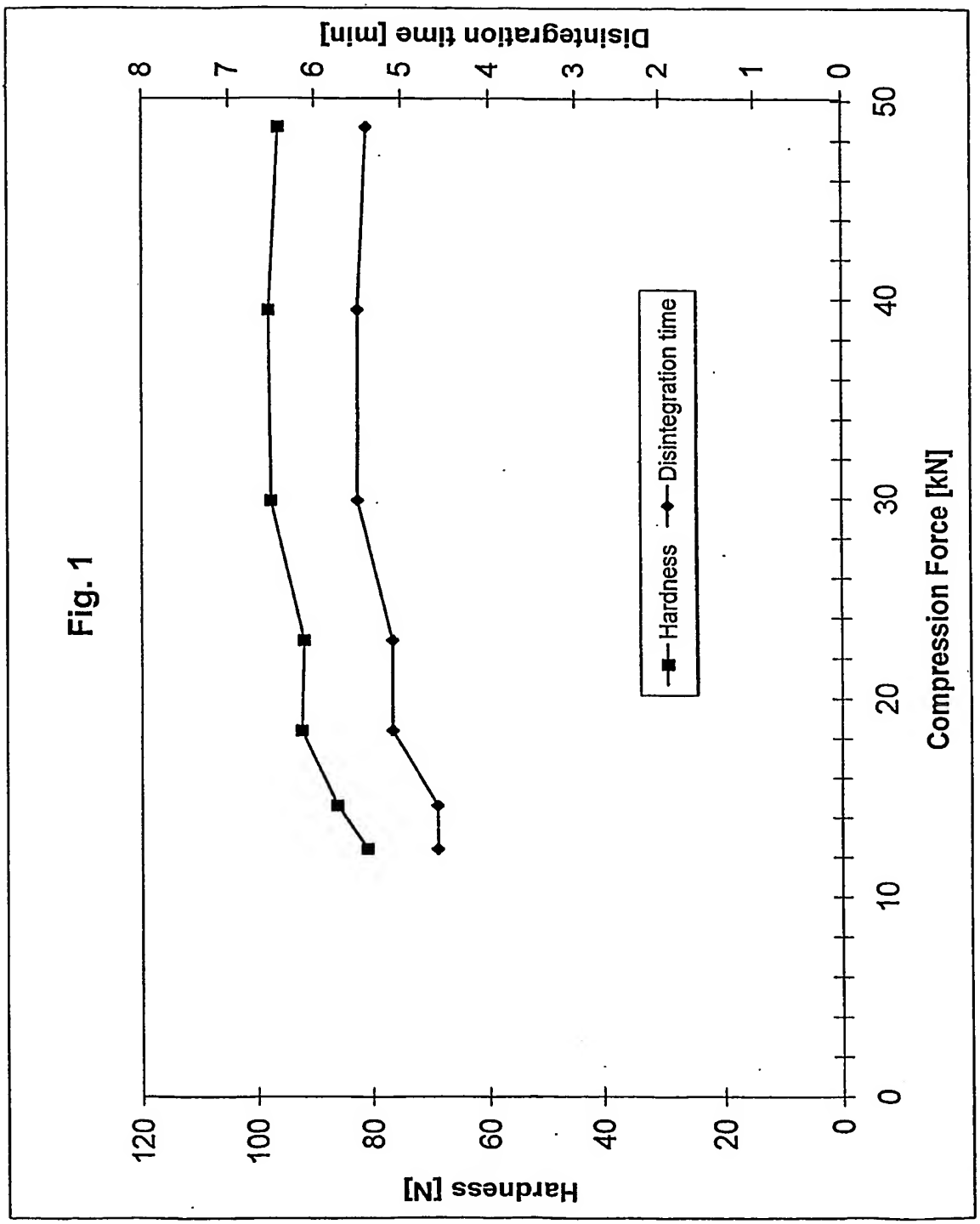
Hardness [N]
120
100
80
60
40
20
0
Disintegration time [min]
8
7
6
5
4
3
2
1
0
0
10
20
30
40
50
Compression Force [kN]
Hardness
Disintegration time

Fig. 1

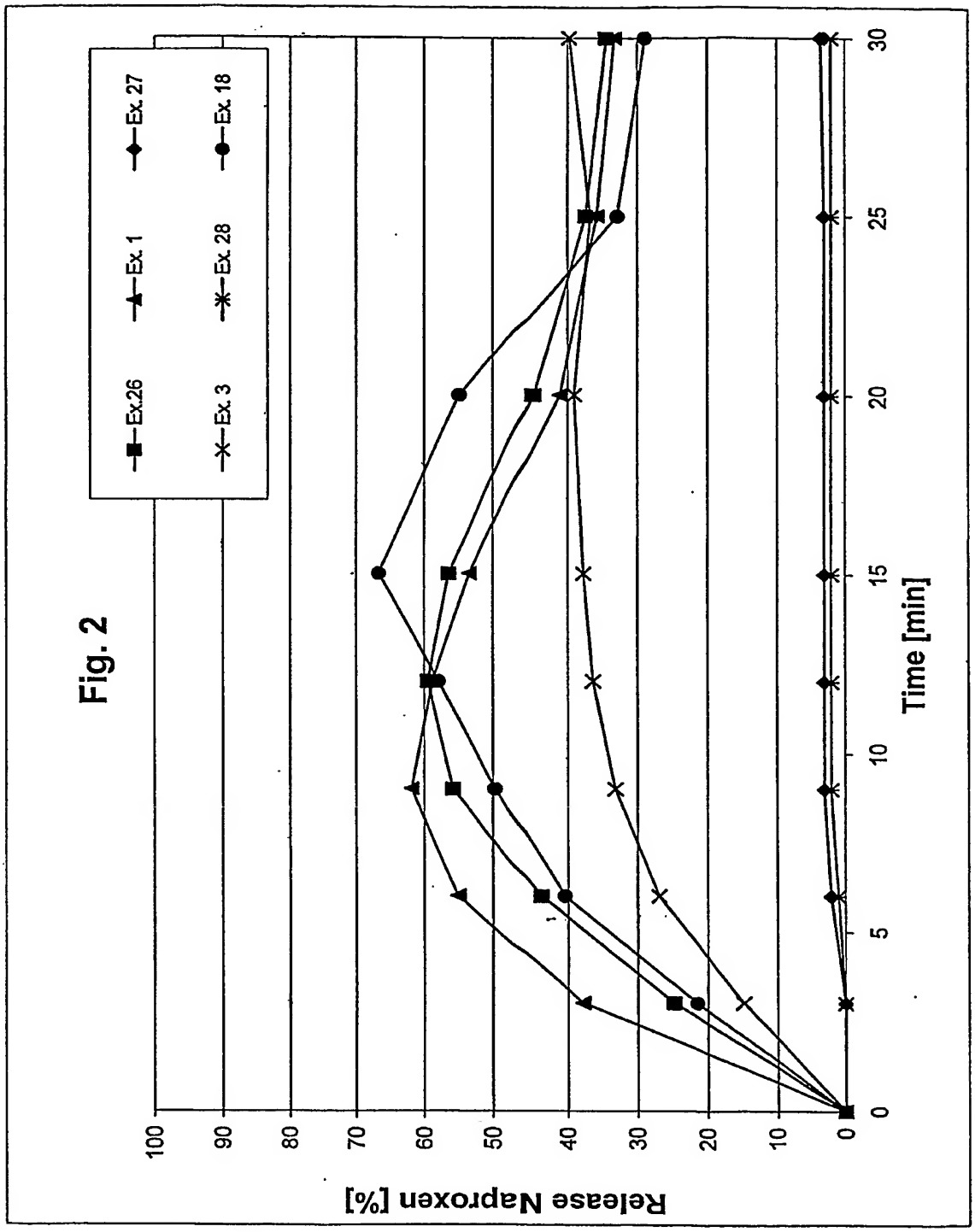
Release Naproxen [%]
Time [min]
Ex.26
Ex. 1
Ex. 3
Ex. 28
Ex. 27
Ex. 18
0
10
20
30
40
50
60
70
80
90
100
0
5
10
15
20
25
30

Fig. 2